CAGAYAN DE ORO CITY WATER DISTRICT QUALITY CONTROL COMMITTEE for PIPES AND SERVICE CONNECTION MATERIALS

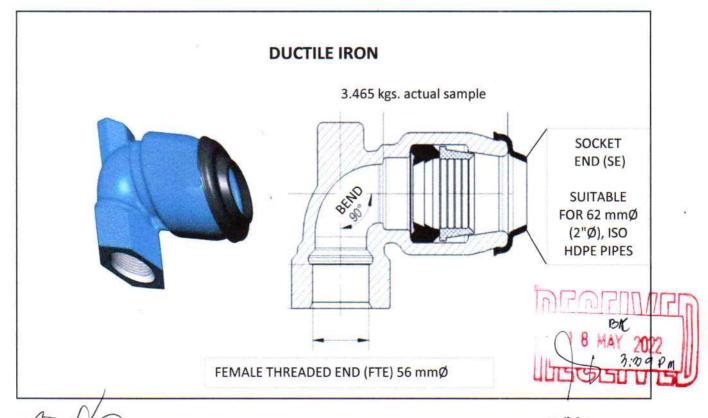
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50 mmØ x 63 mmØ x 90° BEND, DI, FEMALE ADAPTOR (push-in)

MATERIAL SPECIFICATIONS

Coating of Ductile Iron Valves and Ductile Iron/ Cast Iron Fittings	All valves and fittings including strainers, saddle clamps, flange adapters, pipe couplings and push-in fittings for PE pipes made from ductile iron shall be internally and externally fusion bonded epoxy powder coated.
For Push-in Fittings	Fittings shall be of the push-in type and shall be suitable for the use with HDPE pipes and shall be fully restraint without the use of support liners.
	Body shall be of <i>ductile iron</i> and shall be entirely coated by epoxy powder applied by fusion bonding method.
	Certificate of compliance from independent testing institutes as well as declarations concerning suitability for the use of potable water shall be provided.
	Grip ring shall be made from corrosion-free non-ferrous materials with especially designed teeth to avoid any damage on the pipe and to guarantee a 100% restraint locking of the pipe.
	Gasket shall be preferentially of the lip seal type and guarantee a a 100% tightness at low internal pipe.

DRAWINGS



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